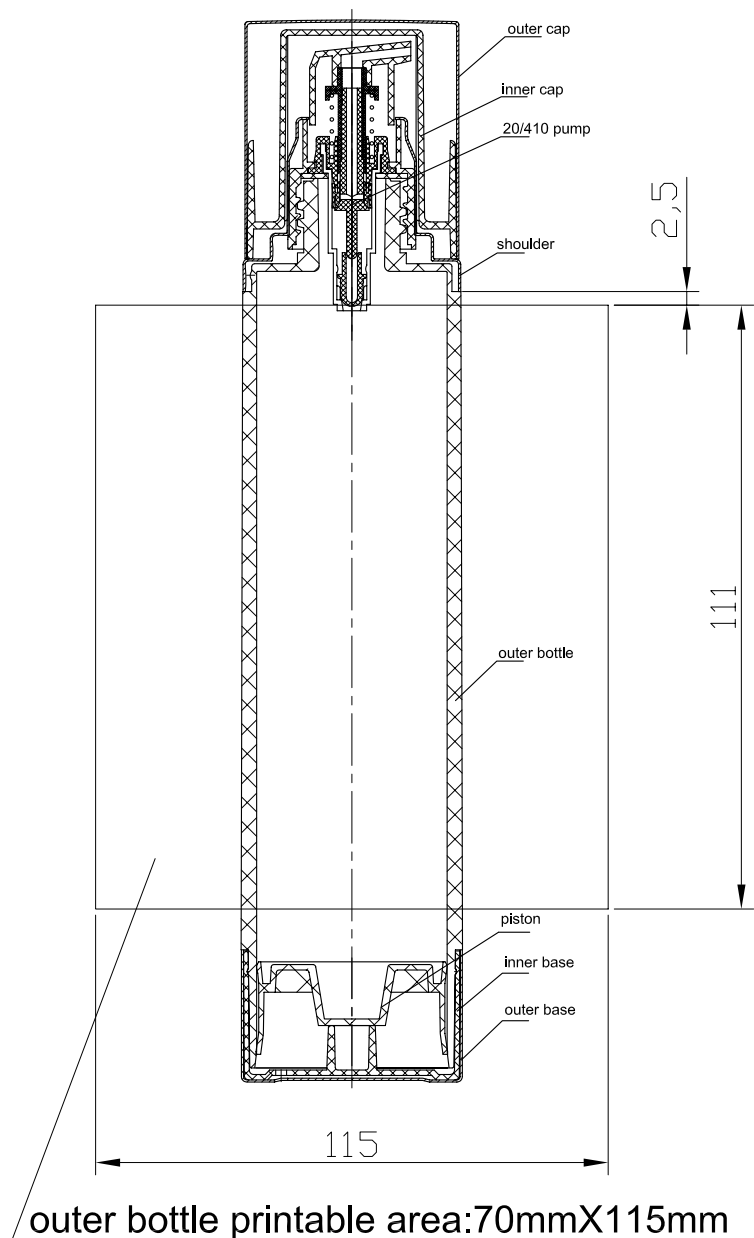




Mark	Modifications	Modifier	Date



$0 \geq 10 - \pm 0.15$
 $10 \geq 40 - \pm 0.20$
 $40 \geq 90 - \pm 0.3$
 $90 \geq 200 - \pm 0.5$
 Angular-- $\pm 0.5^\circ$

MAT' L:

SCALE:

PROG:

PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

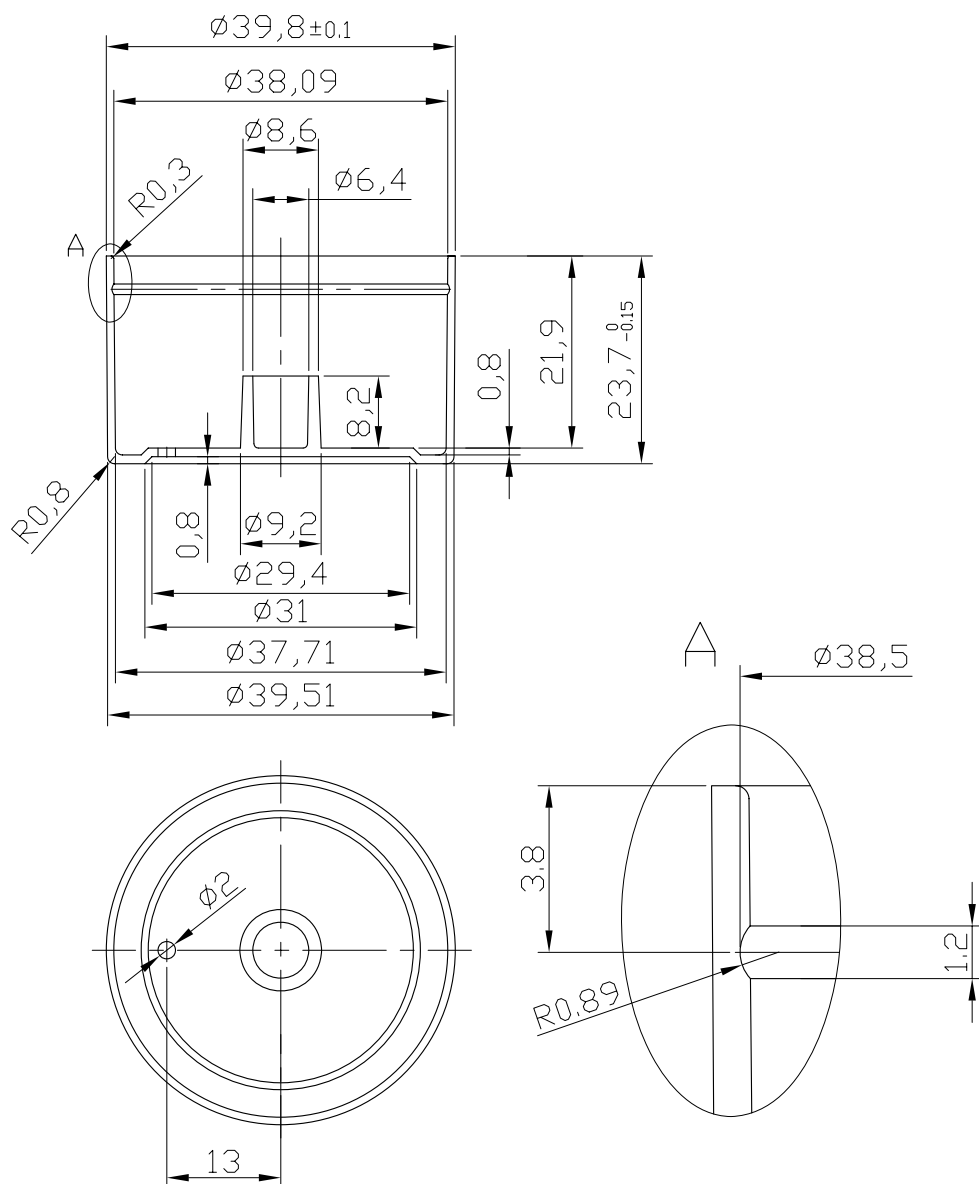
120ml Vacuum bottle
-Assembly

PA2020016-120ml

DESIGNER: Eric

CHECKED BY:

APPROVED BY:



Mark	Modifications	Modifier	Date



$0 \geq 10 - \pm 0,15$
 $10 \geq 40 - \pm 0,20$
 $40 \geq 90 - \pm 0,3$
 $90 \geq 200 - \pm 0,5$
 Angular-- $\pm 0,5^\circ$

MAT' L: **PP**

SCALE:

PROG:  

PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

120ml Vacuum bottle
-inner base

PA2020016-120ml

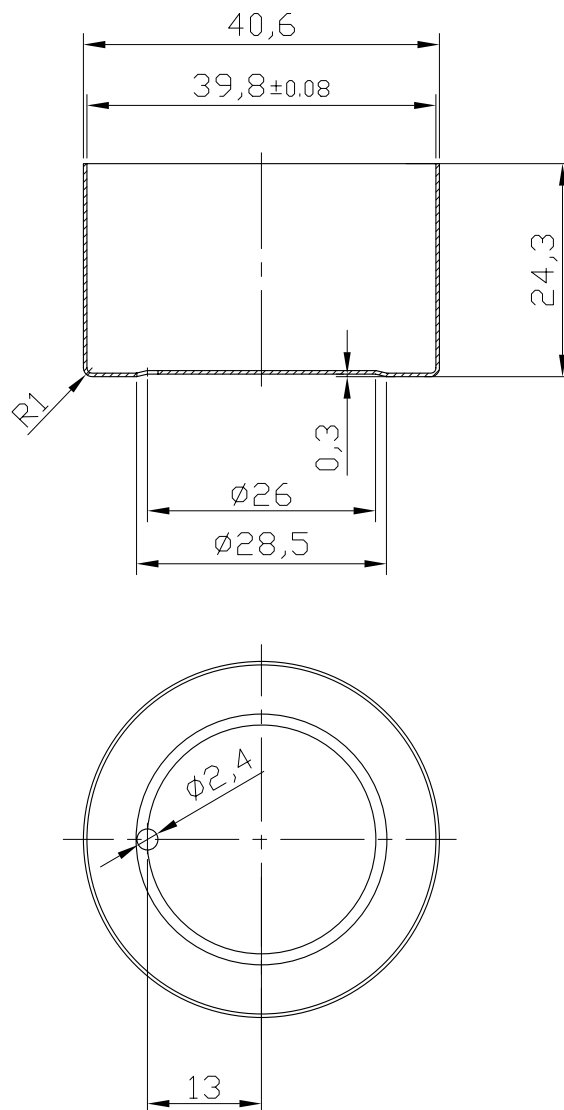
DESIGNER: Eric

CHECKED BY:

APPROVED BY:



APPROVED BY:



Mark	Modifications	Modifier	Date



$0 \geq 10 \rightarrow \pm 0.15$
 $10 \geq 40 \rightarrow \pm 0.20$
 $40 \geq 90 \rightarrow \pm 0.3$
 $90 \geq 200 \rightarrow \pm 0.5$
 Angular $\rightarrow \pm 0.5^\circ$

MAT' L: **AL**

SCALE:

PROG:

PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

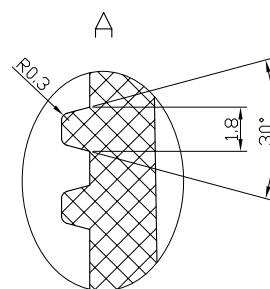
120ml Vacuum bottle
-outer base

PA2020016-120ml

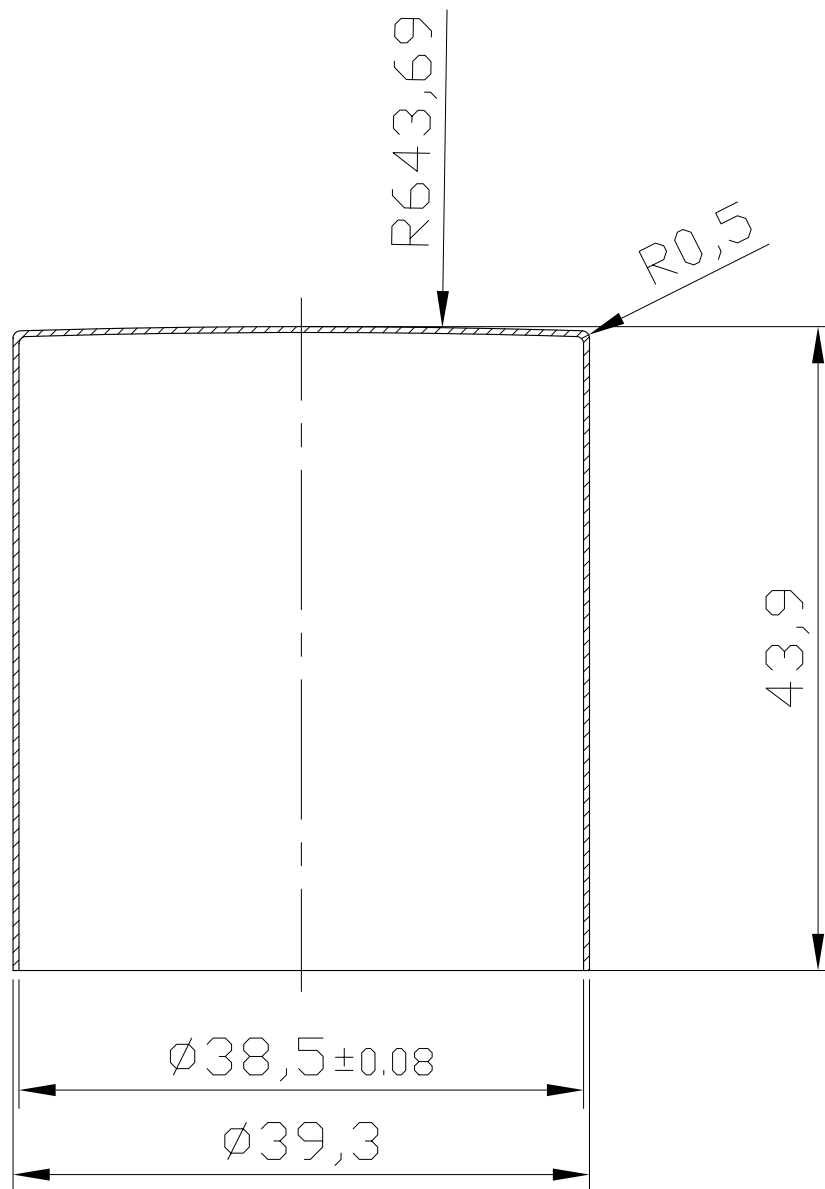
DESIGNER: Eric

CHECKED BY:

APPROVED BY:



APPROVED BY:



Mark	Modifications	Modifier	Date



$0 \geq 10 \rightarrow \pm 0.15$
 $10 \geq 40 \rightarrow \pm 0.20$
 $40 \geq 90 \rightarrow \pm 0.3$
 $90 \geq 200 \rightarrow \pm 0.5$
 Angular $\rightarrow \pm 0.5^\circ$

MAT' L: **AL**

SCALE:

PROG:

PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

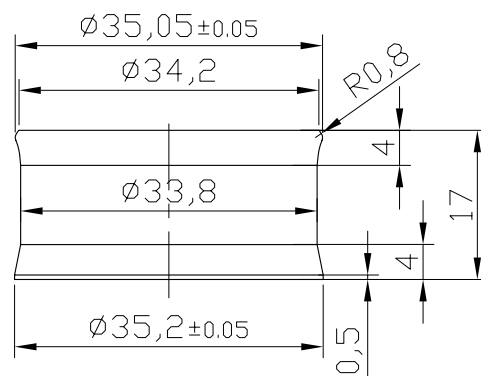
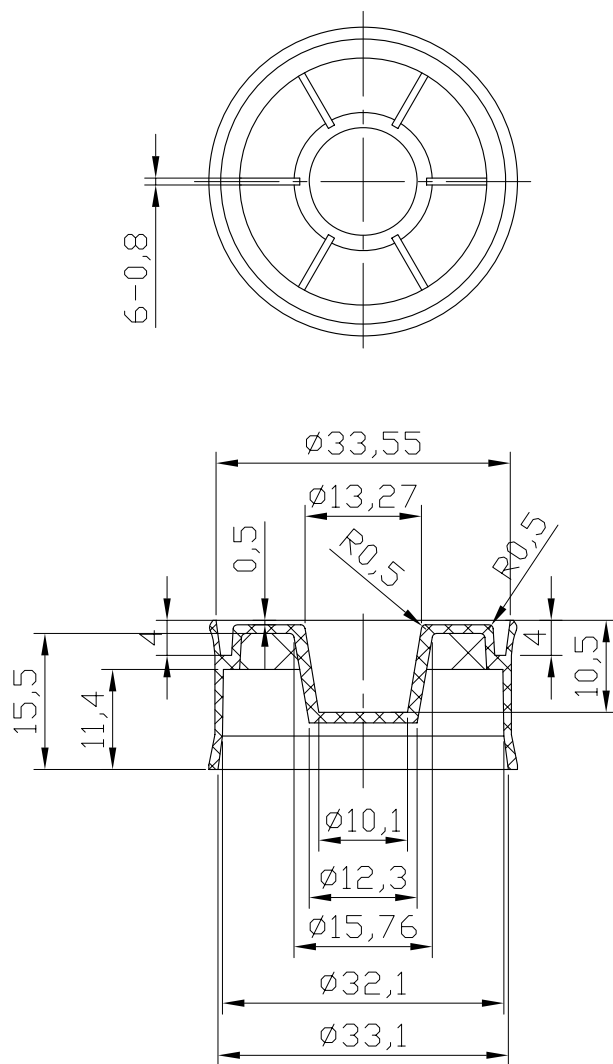
120ml Vacuum bottle
-outer cap

PA2020016-120ml

DESIGNER: Eric

CHECKED BY:

APPROVED BY:



Mark	Modifications	Modifier	Date



$0 \geq 10 \rightarrow \pm 0.15$
 $10 \geq 40 \rightarrow \pm 0.20$
 $40 \geq 90 \rightarrow \pm 0.3$
 $90 \geq 200 \rightarrow \pm 0.5$
 Angular $\rightarrow \pm 0.5^\circ$

MAT' L: **PE**

SCALE:

PROG:

PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

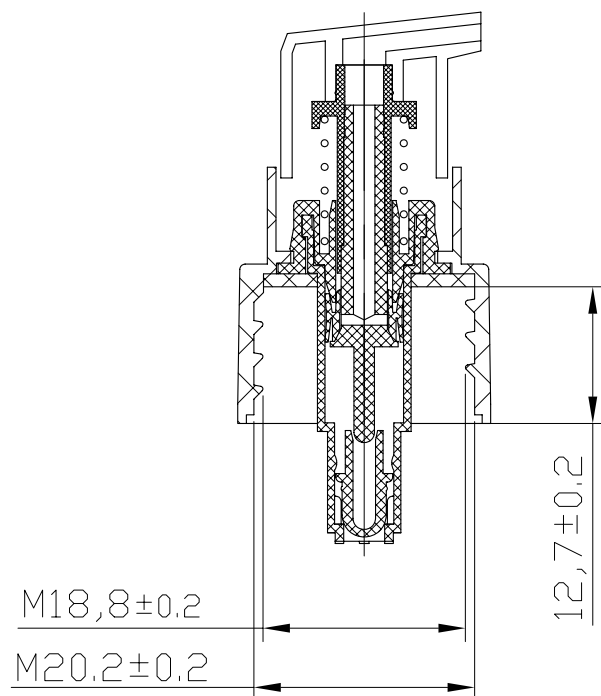
120ml Vacuum bottle
-piston

PA2020016-120ml

DESIGNER: Eric

CHECKED BY:

APPROVED BY:



Mark	Modifications	Modifier	Date
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$0 \geq 10 \rightarrow \pm 0.15$
 $10 \geq 40 \rightarrow \pm 0.20$
 $40 \geq 90 \rightarrow \pm 0.3$
 $90 \geq 200 \rightarrow \pm 0.5$
 Angular $\rightarrow \pm 0.5^\circ$

MAT' L:

SCALE:

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PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

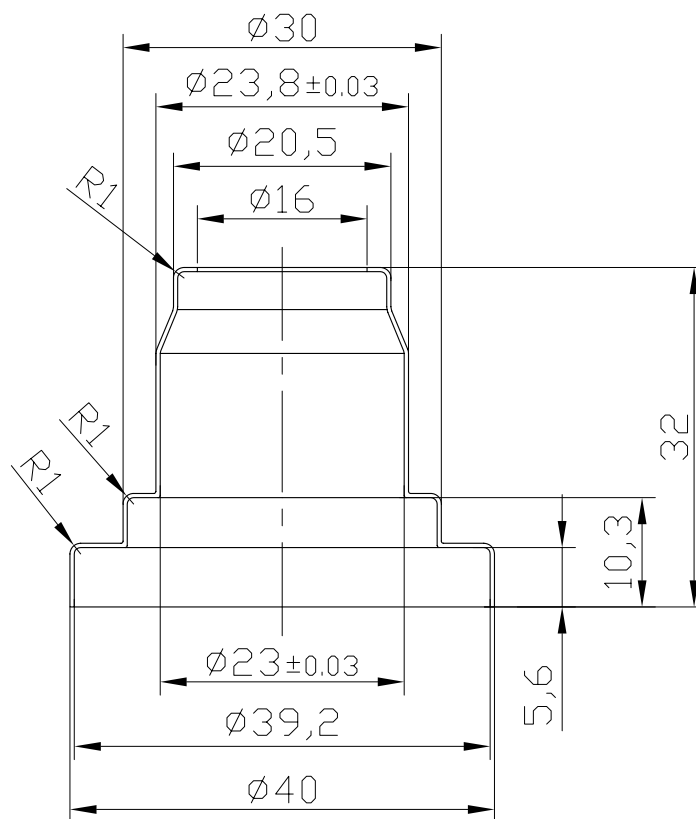
120ml Vacuum bottle
-20/410 pump

PA2020016-120ml

DESIGNER: Eric

CHECKED BY:

APPROVED BY:



Mark	Modifications	Modifier	Date



$0 \geq 10 \rightarrow \pm 0.15$
 $10 \geq 40 \rightarrow \pm 0.20$
 $40 \geq 90 \rightarrow \pm 0.3$
 $90 \geq 200 \rightarrow \pm 0.5$
 Angular $\rightarrow \pm 0.5^\circ$

MAT' L: **AL**

SCALE:

PROG:

PRODUCT:

DRW. NO:

PART WEIGHT:

DATE: 2009/11/12

PAGE:

120ml Vacuum bottle
-shoulder

PA2020016-120ml

DESIGNER: Eric

CHECKED BY:

APPROVED BY: