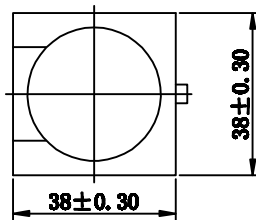
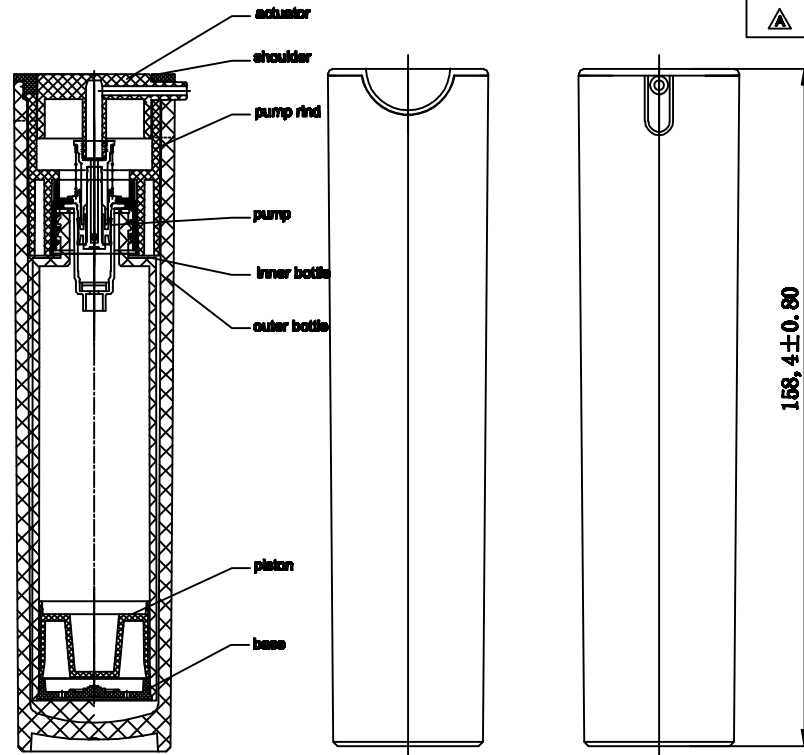


NO.	ITEM NAME	MATERIAL	GRADE NO.	MAKER	Weight
①	ACTUATOR	ABS	757	SAWJING LIYANG	3.4g±0.3g
②	SHOULDER	ABS	757	SAWJING LIYANG	1.9g±0.1g
③	PUMP RIND	PP		CHINA CHEN	6.7g±0.6g
④	PUMP				
⑤	INNER BOTTLE	PP		CHINA CHEN	11.1±1.0g
⑥	OUTER BOTTLE	PMMA		SAWJING LIYANG	107.8g±8g
⑦	PISTON	LDPE-HDPE			2.2g±0.2g
⑧	BASE	PP		CHINA CHEN	1.1g±0.1g

OFC:43.5±1.5ml

NFC:43.0±1.5ml

Water yield: 0.23ml±0.03ml



Basic Dimension Area	Major Dimension Interval	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9

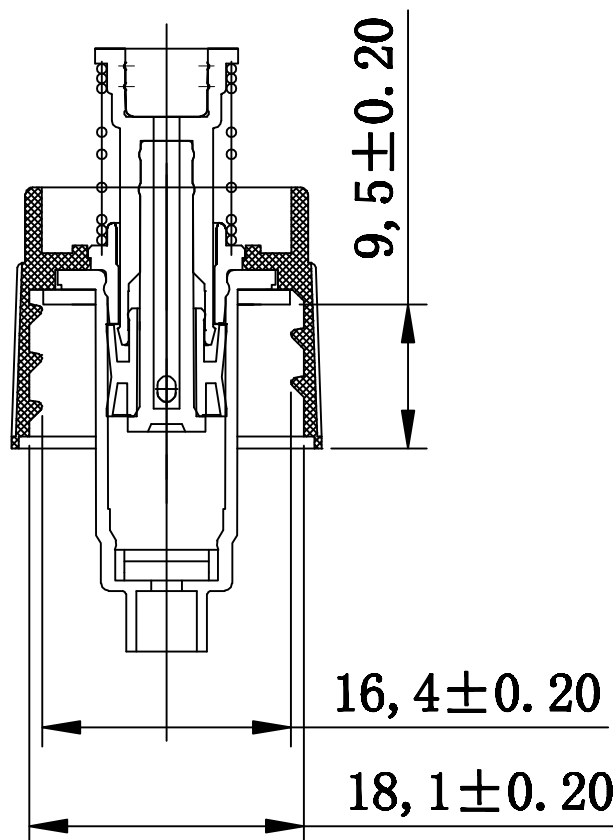
MAJOR DIM UNIT:MM

Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-assembly	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	SEE BOM	WEIGHT	SEE BOM	CAPACITY		DWG NO.	

ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			



ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			

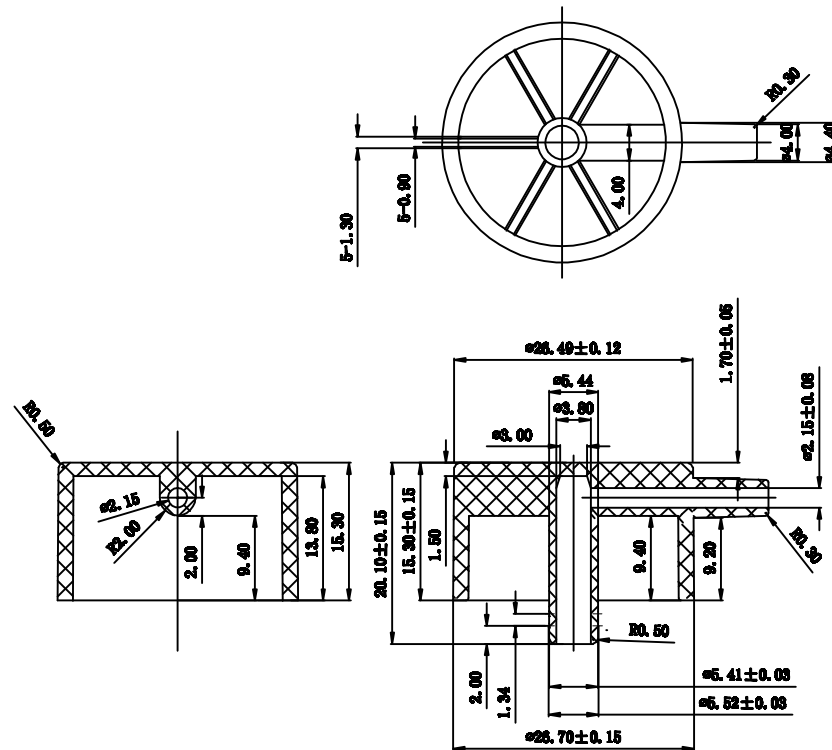


Basic Dimension Area	Major Dimension Minus	General Tolerance
0---3	± 0.065	± 0.15
3---6	± 0.09	± 0.215
6---10	± 0.105	± 0.26
10---18	± 0.125	± 0.31
18---30	± 0.15	± 0.37
30---50	± 0.175	± 0.435
50---80	± 0.2	± 0.5
80---120	± 0.25	± 0.65
120---180	± 0.35	± 0.725
180-----	± 0.4	± 0.9
MAJOR DIM		UNIT:MM



Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-18/400 pump	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL		WEIGHT		CAPACITY	2017.03.02	DWG NO.	Q

ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			



Basic Dimension Area	Major Dimension Minus	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9
MAJOR DIM		UNIT:MM



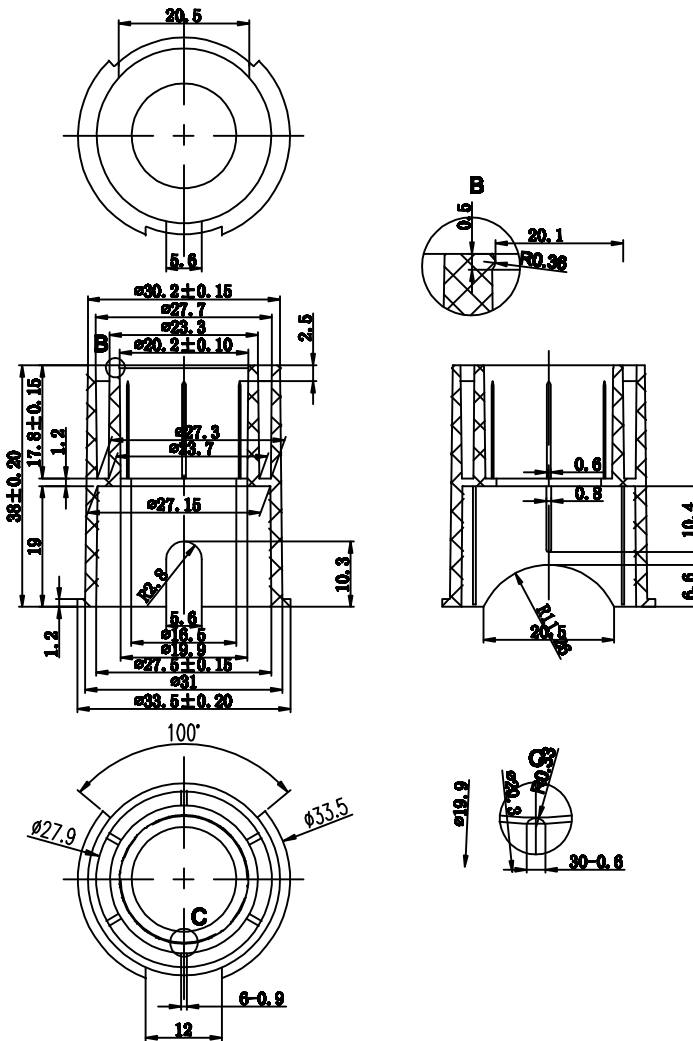
Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-actuator	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	ABS	WEIGHT	3.4g±0.3g	CAPACITY	2017.03.02	DWG NO.	Q

R-734



Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-shoulder	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	ABS	WEIGHT	1.9g±0.1克	CAPACITY	2017.03.02	DWG NO.	Q

R-57

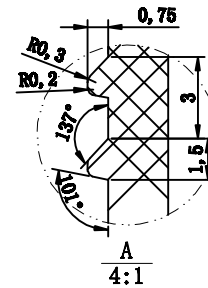
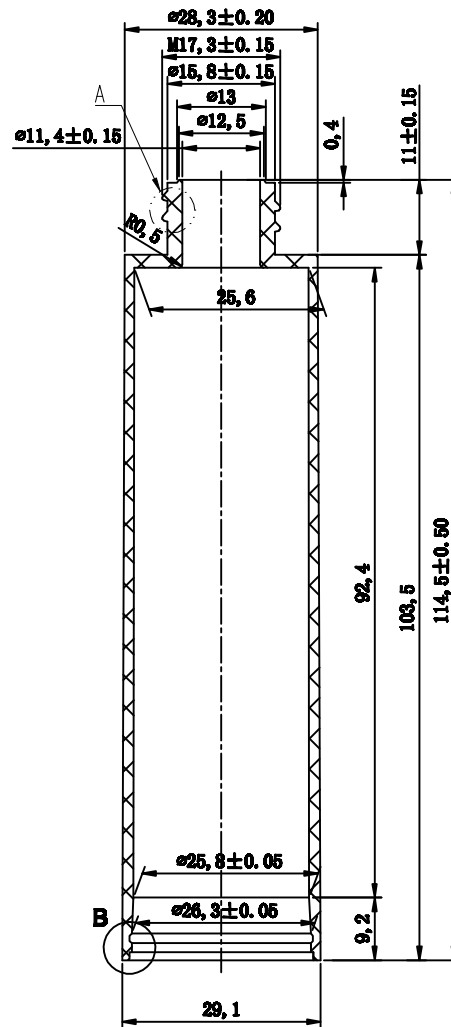


ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			

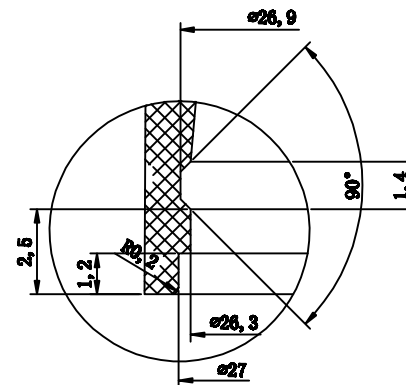
Basic Dimension Area	Major Dimension Interval	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9



Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-pump rind	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	PP	WEIGHT	6.7g±0.8g	CAPACITY		DWG NO.	Q



DATA:
single thread
p=3
right- hand
thread



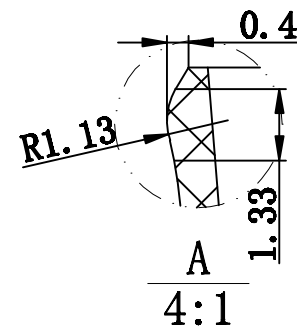
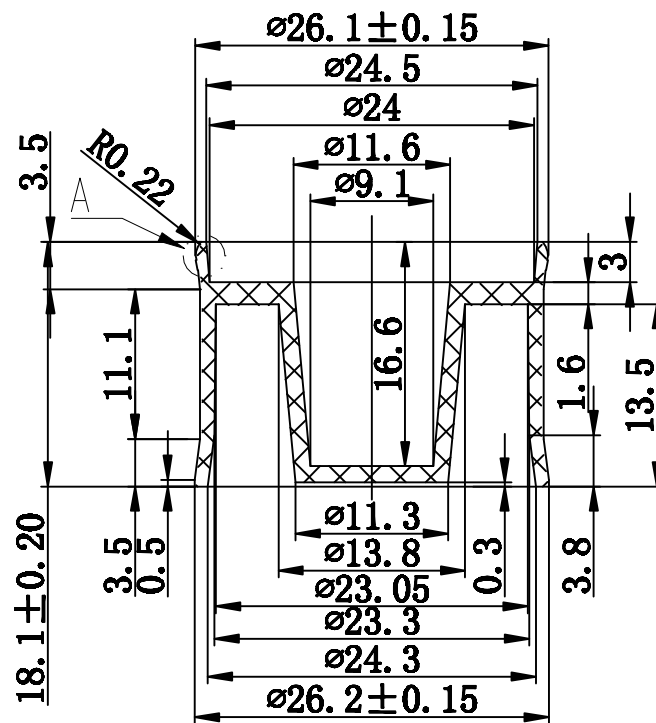
ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			

Basic Dimension Area	Major Dimension Interval	General Tolerance
0---3	± 0.065	± 0.15
3---6	± 0.09	± 0.215
6---10	± 0.105	± 0.26
10---18	± 0.125	± 0.31
18---30	± 0.15	± 0.37
30---50	± 0.175	± 0.435
50---80	± 0.2	± 0.5
80---120	± 0.25	± 0.65
120---180	± 0.35	± 0.725
180-----	± 0.4	± 0.9

Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-inner bottle	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	PP	WEIGHT	13.7g $\pm$ 1.0g	CAPACITY		DWG NO.	Q



ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			



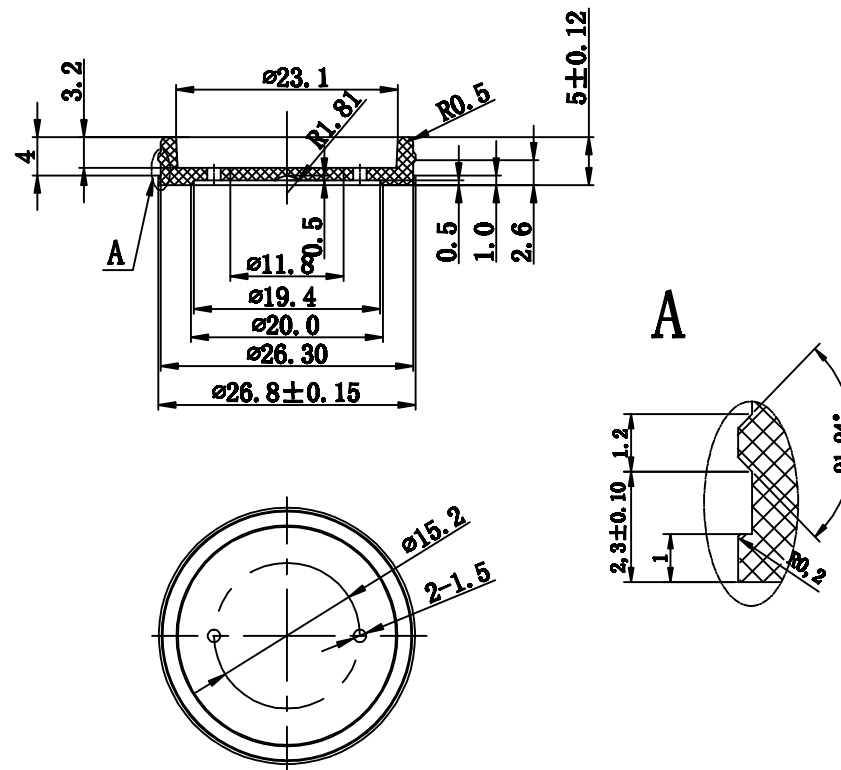
Basic Dimension Area	Major Dimension Interval	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9
□ MAJOR DIM		UNIT:MM



Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottl-piston	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	LDPE+HDPE	WEIGHT	2.2g±0.2%	CAPACITY		DWG NO.	Q

R-55
JS2017-03-042

ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			



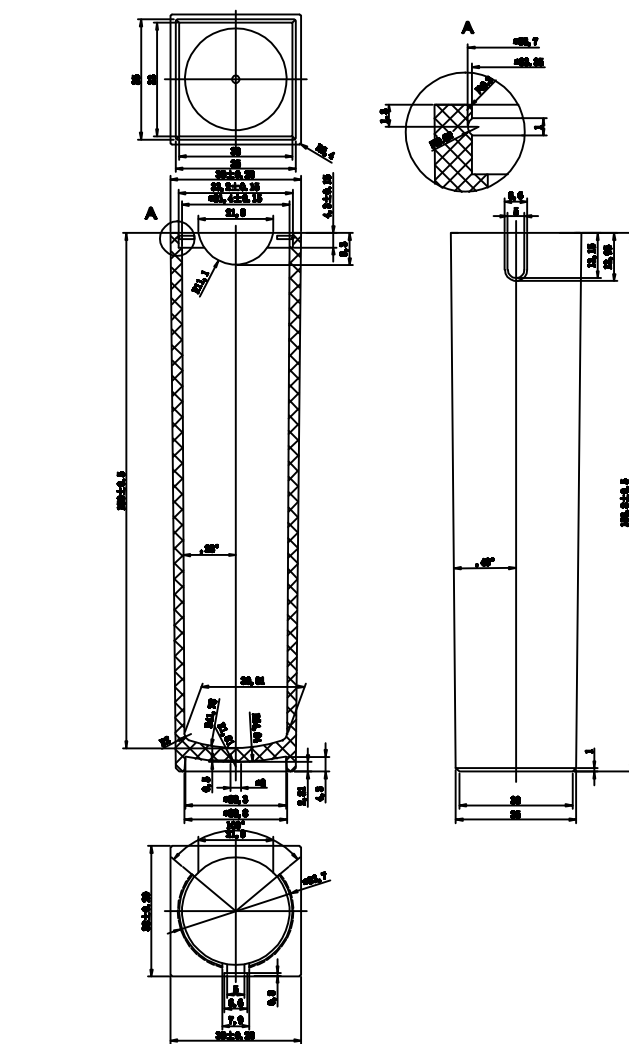
Basic Dimension Area	Major Dimension Minus	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9



R-59

Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-base	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	PP	WEIGHT	1.1g±0.1克	CAPACITY		DWG NO.	

R-526
J-226



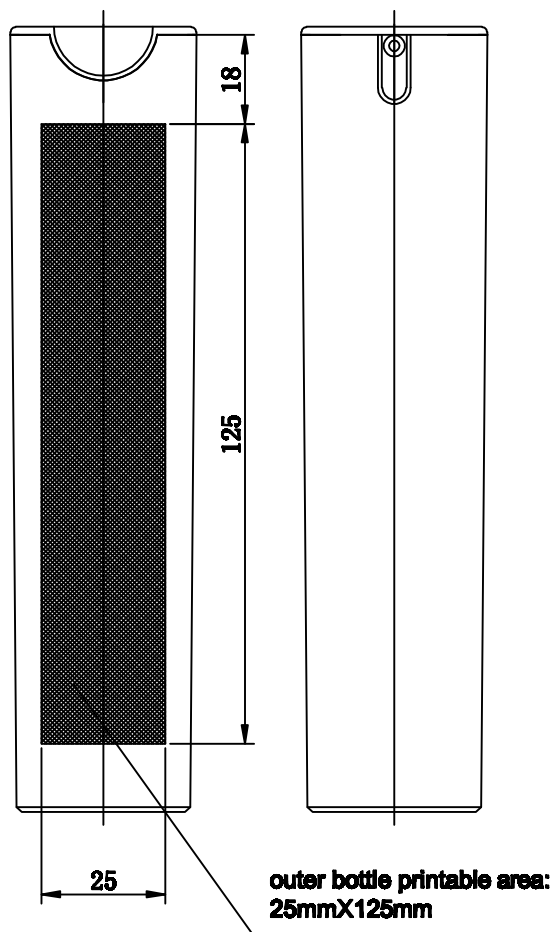
ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			

Basic Dimension Area	Major Dimension Interval	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9



Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-outer bottle	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL	PMMA	WEIGHT	107.6g±3克	CAPACITY		DWG NO.	

ITEM	DESCRIPTION OF REVISION	REVISED BY	DATE
△			



Basic Dimension Area	Major Dimension Interval	General Tolerance
0---3	±0.065	±0.15
3---6	±0.09	±0.215
6---10	±0.105	±0.26
10---18	±0.125	±0.31
18---30	±0.15	±0.37
30---50	±0.175	±0.435
50---80	±0.2	±0.5
80---120	±0.25	±0.65
120---180	±0.35	±0.725
180-----	±0.4	±0.9
MAJOR DIM		UNIT:MM



Product ID	PA2020029-40ml	DESIGN	WYF	CHECK		APPROVE	
PRODUCT NAME	40ml SQUARE Vacuum bottle-area	DATE	2017.03.18	SCALE	1:1	PROJECTION	
MATERIAL		WEIGHT		CAPACITY		DWG NO.	