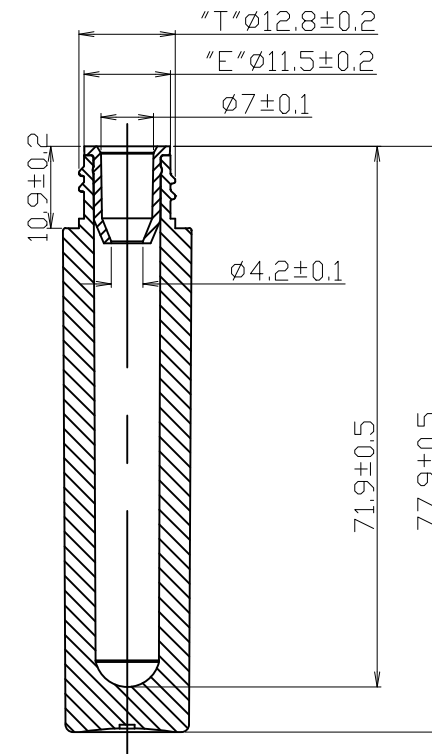
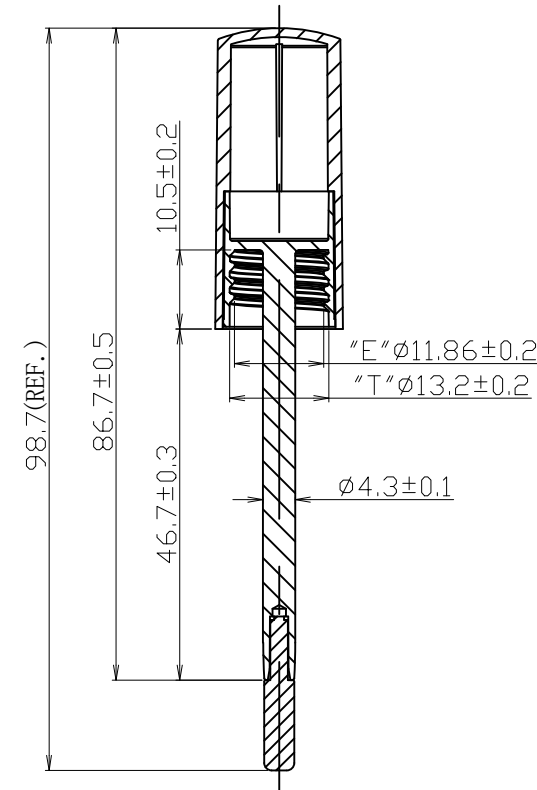
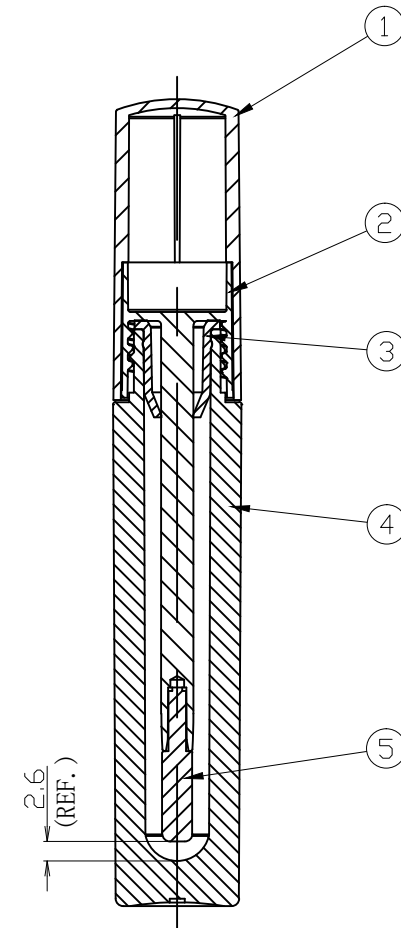
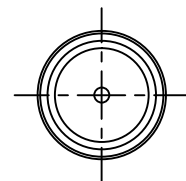
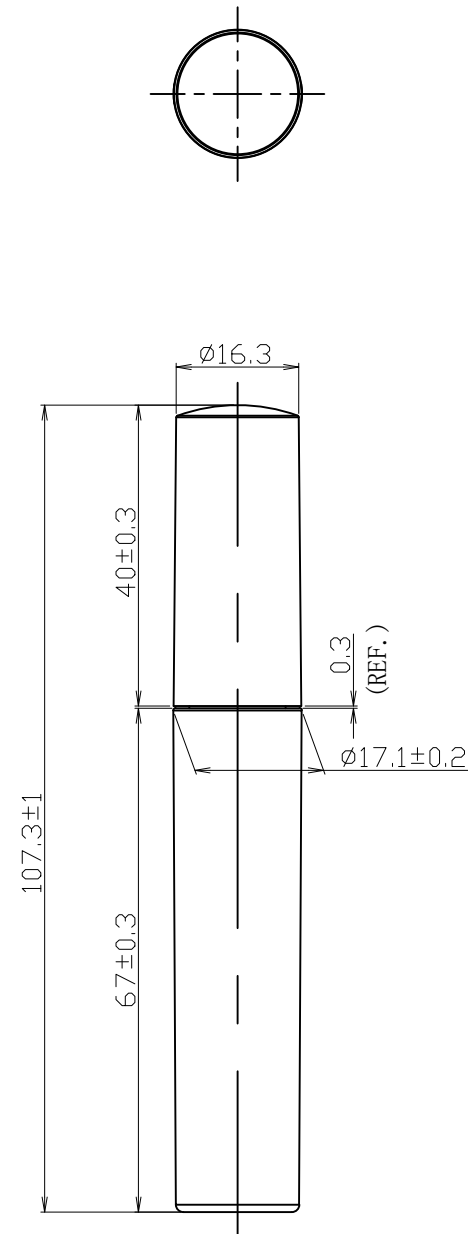
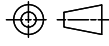




No.	NAME	Material	Drawing No.	weight
1	CAP	ABS+AS	D19114	2.3g
2	ROD	PP	D19115	1.7g
3	WIPER	LDPE	D19116	0.4g
4	BOTTLE	PETG	D19118	11.8g
5	APPLICATOR	HYREL17#-2-30	---	---

Notes:

- 1.TORQUE TEST(closing torque): 1.5~7.5kgf.cm
- 2.OPENING TORQUE FORCE: 0.5~7.0kgf.cm
- 3.PULL TEST (cap/rod): 5kgf MIN
- 4.PULL TEST (applicator/rod): 1kgf MIN
- 5.Drop test : 76cm drop onto hard surface , no parts broken
6. Airtight test(-0.05Mpa keep 5 minutes) :no leaking
7. OFC (BOTTLE): 4.0ml $\pm$ 0.5ml

4				CUSTOMER					
3				PART	ASSEMBLY				
2				NAME	LIPGLOSS	DESIGN	WX	DATE	2020/4/7
1				CODE	PL2020010	CHECKED		APPROVED	
NO.	REVISIONS DESCRIPTION	DRAWN	DATE	SCALE	1: 1		PLATE	A3	MATERIAL /
*Dim. are adjustable based on functional requirement		TOL.	± 0.2 mm	UNIT	mm[in]	DRAWING NO.	D20034	REV	00